

Work Order ID 110442

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Item ID: D206-642-212 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13 Start Qty: 1.00 *1* Cust Item ID:

Required Date: 1/02/14 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-19 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
IIN-D206-642	0	<u>ESP</u>

MLJ 14-01-27

100 DOCUMENT CONTROL 0.00

100

DC Memo 0.00

Document Control Photocopy bluefile & type labels per PPP206-642-212 CHG007

14-1-29

110 Pick Kit 0.00

110

Packaging Memo 0.00

Packaging

1X 14-1-24 DAS 26 9-89

120 QC4- 100% Inspect kits for completeness 0.00

120

QC Memo 0.00

Quality Control

1X 14-1-29 DAS 6 9-89

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Item ID: D206-642-212

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Stop *NS2*

Start Date: 12/19/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 1/02/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-212 Location: <u>082</u> PPP Rev: _____				DAS 6 9-89				
						14-1-29			
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control						MLJ	14-01-29		

MF 14-1-29

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW

KitKJ/CP/JLM

IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M

10.02.02 per IIN rev M EC verified by: JLM IPP REV:N

11.11.17 PER IIN REVO DD VERF;EC IPP Rev:O 12.11.21

ECN12-679 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-241

Manufactured No

110

Each

2.0000

1

1

D206-642-241

Replacement Skidtube, High Gear(Fits LH or RH)

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

2

101553

1

98943

1

D206-651-041

Manufactured No

110

Each

11.0000

1

1

D206-651-041

206A/B GHW

DAS

6

9-89

Location

Loc Qty

Loc Code

FG125

2

79558

2

PKG012

9

101825

2

107405

2

107700

1

108913

4

**

110436

**

14-1-27

DAS

28

9-89

DAS
31
9-89

IX

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2665-2 Manufactured No

110 Each

9.0000

2 2

D2665-2

Saddle, RH, Fwd, Aft, Out

**

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST434

9

104360

6

99035

3

D2666-2 Manufactured No

110 Each

6.0000

2 2

D2666-2

Saddle, RH, Fwd, Aft, In

**

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST433

3

108850

2

82326

1

ST435

3

90755

3

AN3-41A Purchased No

110 Each

1,335.000

8 8

AN3-41A

Bolt

**

DAS
26
9-89

14-1-27

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST512

1315

123355

1315

DAS
26
9-89

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No

110 Each 703.0000 16 16

D2652

Bushing

**

DAS

26

9-89

Location

Loc Qty

Loc Code

FG 44

31985 44

ST014 659

102204 59

103022 198

103642 201

103643 201

DAS

31

9-89

lex

MS21042L3 Purchased No

110 Each 5,505.000 8 8

MS21042L3

Nut

**

DAS

26

9-89

Location

Loc Qty

Loc Code

ST506 969

123900 969

ST509 4000

M127304 1000

M127410 3000

ST510a 536

M126333 536

DAS

31

9-89

m27831

NAS1149D0363J Purchased No

110 Each 2,781.000 8 8

NAS1149D0363J

Washer

**

DAS

26

9-89

Location

Loc Qty

Loc Code

GA 206

124392 206

ST510a 2575

m126319 2575

DAS

31

9-89

8x

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

AN5-7A

Purchased

No

110

Each

4,517.000

4

DAS

AN5-7A

Bolt

**

26
9-89

Location

Loc Qty

Loc Code

ST516

200

m126105

200

ST518

4317

M119017

2300

M123355

1747

M123532

20

m125750

50

m126010

200

4X

DAS

31
9-89

DAS
6
9-89

AN5-11A

Purchased

No

110

Each

507.0000

4

DAS

AN5-11A

BOLT

**

26
9-89

Location

Loc Qty

Loc Code

ST362

207

123533

207

st503

300

125388

100

M126105

200

4X

DAS

31
9-89

DAS
3
9-89

NAS1149D0563J

Purchased

No

110

Each

947.0000

8

DAS

NAS1149D0563.I

Washer

**

26
9-89

Location

Loc Qty

Loc Code

GA

273

m125807

273

ST510a

674

m126319

674

8X

DAS

31
9-89

DAS
6
9-89

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Purchased No 110 Each 1,107.000 12 12

AN4-6A
BOLT

**

DAS
26
9-89

DAS
6
9-89

Location	Loc Qty	Loc Code
ST355	250	
M127410	250	
ST514	857	
M126317	857	

7x
2x 5x

DAS
31
9-89

NAS1149D0463J Purchased No

NAS1149D0463J

WASHER

DAS
6
9-89

Location	Loc Qty	Loc Code
ST510a	484	
M127693	484	

**

24

24

DAS
26
9-89

MS21042L4 Purchased No

MS21042L4

Locknut

DAS
6
9-89

Location	Loc Qty	Loc Code
GA	82	
m126333	82	
ST509	2000	
m127255	2000	
ST518	1624	
m127376	1624	

**

12

12

DAS
31
9-89

DAS
26
9-89

DAS
6
9-89

AN6-44A Purchased No

AN6-44A

Bolt

DAS
6
9-89

Location	Loc Qty	Loc Code
ST505	236	
123265	236	

**

2

2

DAS
31
9-89

DAS
26
9-89

14-1-27

2x

DAS
31
9-89

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L6	Purchased	No	110	Each	204.0000	(2)	2	DAS 26 9-89
-----------	-----------	----	-----	------	----------	-----	---	-------------------

MS21042L6

Nut

Location

Loc Qty

Loc Code

ST314

204

m127304

204

NAS1149D0663J

Purchased

No

110

Each

1,354.000

4

4

DAS
26
9-89

NAS1149D0663J

Washer

Location

Loc Qty

Loc Code

ST294

655

122452

8

M126284

647

ST510a

699

M126334

699

AN4C5A

Purchased

No

110

Each

131.0000

1

DAS
26
9-89

AN4C5A

Bolt

Location

Loc Qty

Loc Code

ST355

131

122599

47

123265

34

M127410

50

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

520.0000

1

1

NAS1149C0463R

Washer

DAS

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

22

119097

22

ST292

498

123248

1

123355

197

m127306

300

DAS
31
9-89

D3413-1

Manufactured

No

110

Each

3.0000

1

1

D3413-1

O-Ring

DAS

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST464

3

107217

1

98167

2

DAS
31
9-89

D2712

Manufactured

No

110

Each

439.0000

10

10

D2712

Set Screw

DAS

26

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

389

101775

245

107365

42

108882

102

DAS
31
9-89

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Work Order ID: 110442

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Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear 2.5" Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2884

Manufactured No

110

Each

16.0000

2

DAS
26
9-89

D2884
Saddle Spacer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	10
29453	10
ST020	6
104945	6

2x B110061

D2885

Manufactured No

110

Each

27.0000

2

DAS
26
9-89

D2885
Saddle Spacer

DAS
3
3-89

Location

Loc Qty

Loc Code

FG	10
29199	10
ST020	17
108093	17

14-1-24

DAS
31
3-89